

# TEGO® RC 715

TEGO® RC 715 is a solvent-free silicone acrylate for paper and film release coatings. This product is complementary to our standard system

and is used to provide easy to controlled release values.

## Physical properties

		Remarks
Release properties	easy/controlled	-
Active matter	100 %	Volatile content < 1 %
Viscosity, 25 °C (77 °F)	~ 135 mPas	
Specific gravity, 25 °C (77 °F)	approx. 1 g/cm <sup>3</sup>	-
Colour	colourless, grey, yellow	The colour of our TEGO® RC Silicones is absolutely irrelevant as to their efficiency/properties, as guaranteed by our test certificate
Appearance	clear	-
Flash point (DIN 51758)	> 100 °C (> 212 °F)	-
Guaranteed pot life (with photoinitiator included)	min. 72 h	RC Silicone blends with photoinitiator added must be stored in the dark at temperatures not exceeding 30 °C (86 °F). Under these conditions, the pot life can reach 12 months. Please stir and test before using the material again.
Inerting	necessary	UV curing requires inerting by nitrogen to < 50 ppm residual oxygen in the curing chamber.

## Application fields

TEGO® RC 715 is used for the manufacturing of release coatings with easy to controlled release properties for self-adhesive products, like e.g.:

- Self-adhesive labels
- Self-adhesive tapes
- Hygiene products
- and many more.

## Advantages

TEGO® RC 715 offers the ability to easily control release values, especially in the easy to controlled release range.

## Dosage/Handling

TEGO® RC 715 may be cured by either electron beam or ultraviolet radiation (UV curing requires the addition of a suitable photoinitiator).

Controlled release values are obtained from blends of TEGO® RC 715 and RC 711. The exact ratio is determined by the choice of adhesive.

When combined with other TEGO® RC Silicones, stirring is necessary prior to application.

## Suitability tests

Before using any new silicone formulation, we recommended checking that the final product meets the target requirements.

This includes but is not limited to:

- Compatibility of release coating against targeted adhesives using ageing tests at both low and high temperatures.
- The influence of electron beam or Gamma irradiation on aging and release, e.g. sterilization.

- The influence of secondary UV exposure on release and aging, e.g. when curing UV printing inks on label stock with a clear face stock.

Thermal ageing or post-irradiation may cause a property change in the final product.

## Storage stability

It is recommended that TEGO® RC 715 is stored in the dark at temperatures not exceeding 30 °C (86 °F).

Under these conditions, the storage stability of TEGO® RC 715 is 24 months subject to storage in original, sealed containers.

## Packaging

25 kg (55 lbs) plastic containers  
Pallet size: 12 x 25 kg = 300 kg

200 kg (440 lbs) plastic lined steel drums  
Pallet size: 4 x 200 kg = 800

1 000 kg (2 200 lbs) container

## Hazardous goods classification

Information concerning

- classification and labelling according to regulations for transport and for dangerous substances
- protective measures for storage and handling
- measures in case of accidents and fire
- toxicity and ecological effects

is given in our material safety data sheets.

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## Trademark notice and legal notice

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## Evonik Nutrition & Care GmbH

Goldschmidtstr. 100, 45127 Essen, Germany

Phone Europe +49 201 173-2665, Asia +86 21 61191 125, Americas +1 804 727 0700

interface-performance@evonik.com, www.evonik.com/interface-performance